

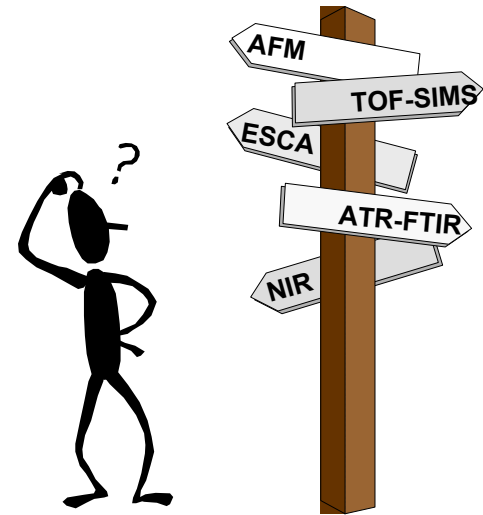
# Chemical characterization of paper surfaces by ESCA and TOF-SIMS

**Marjatta Kleen**  
**KCL Science and Consulting**



# How to see surface molecules?

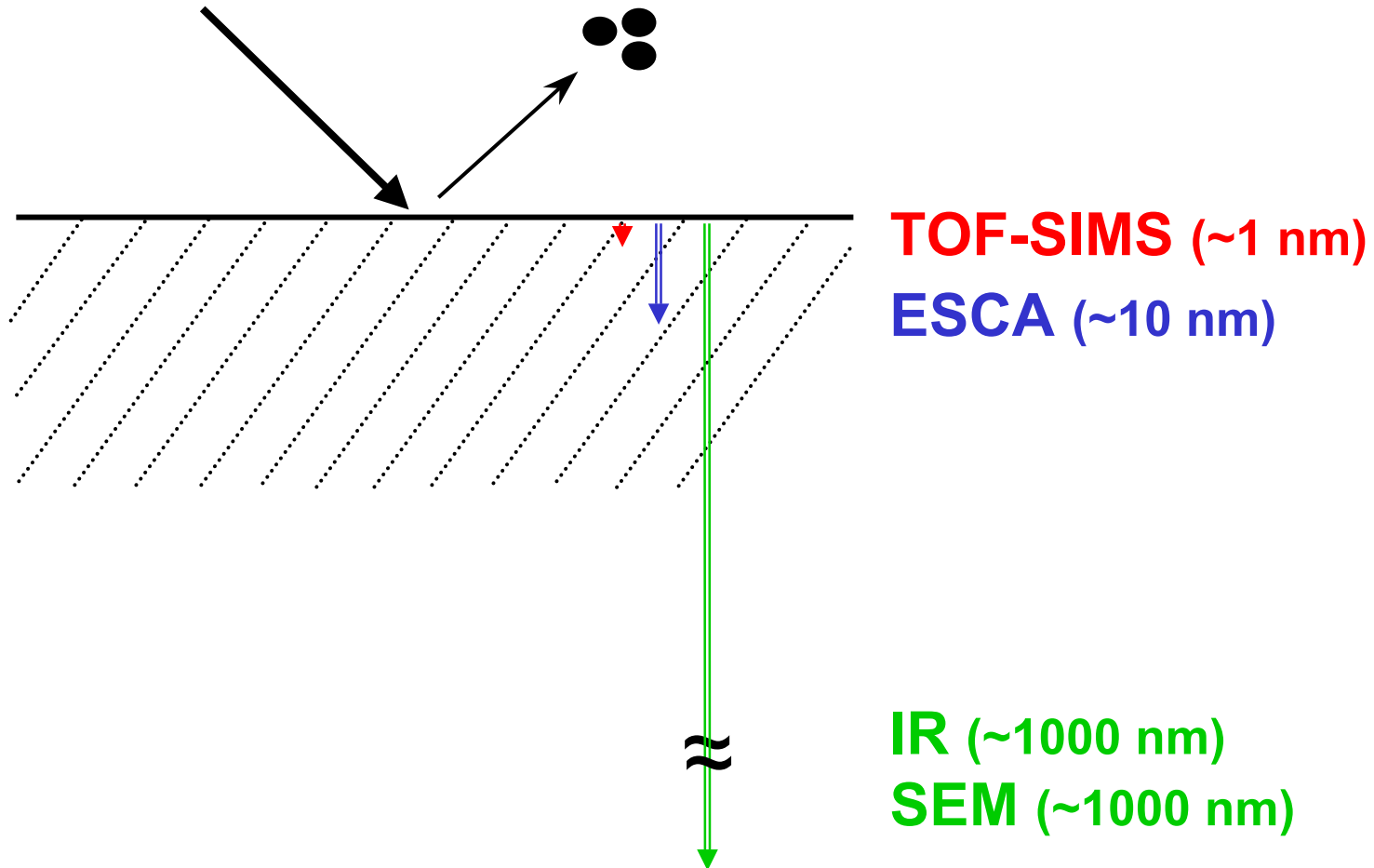
- **Isolation of surface material followed by analysis**
  - mechanical peeling
  - enzymatic peeling
- **Direct analysis of surfaces**



# Instrumentation for surface analysis

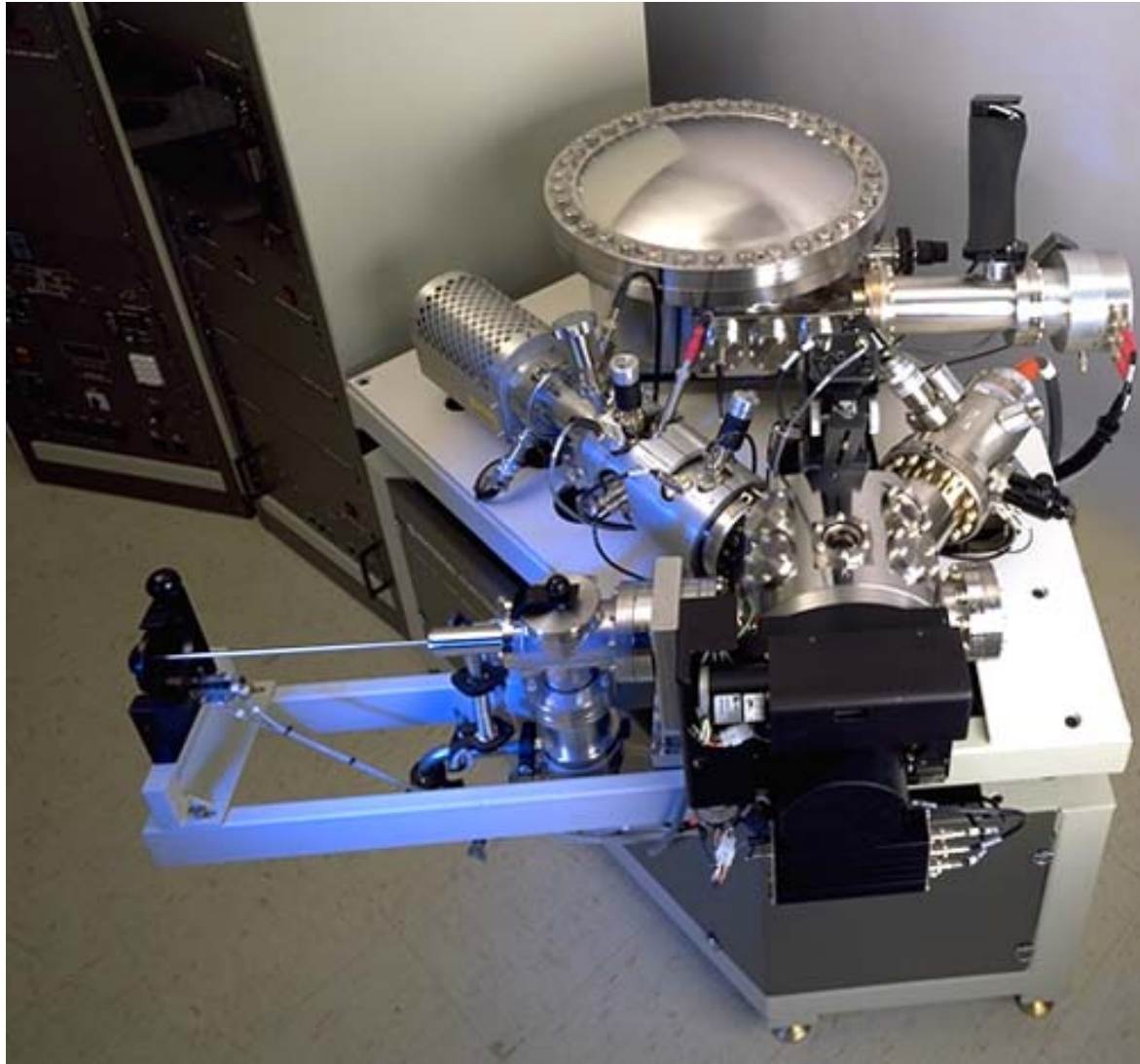
- **ESCA (electron spectroscopy for chemical analysis, also called XPS)**
- **TOF-SIMS (time-of-flight secondary ion mass spectrometry)**
- **SEM (ESEM, FE-SEM)**
- **AFM**
- **FTIR, NIR**

# Surface analysis depth



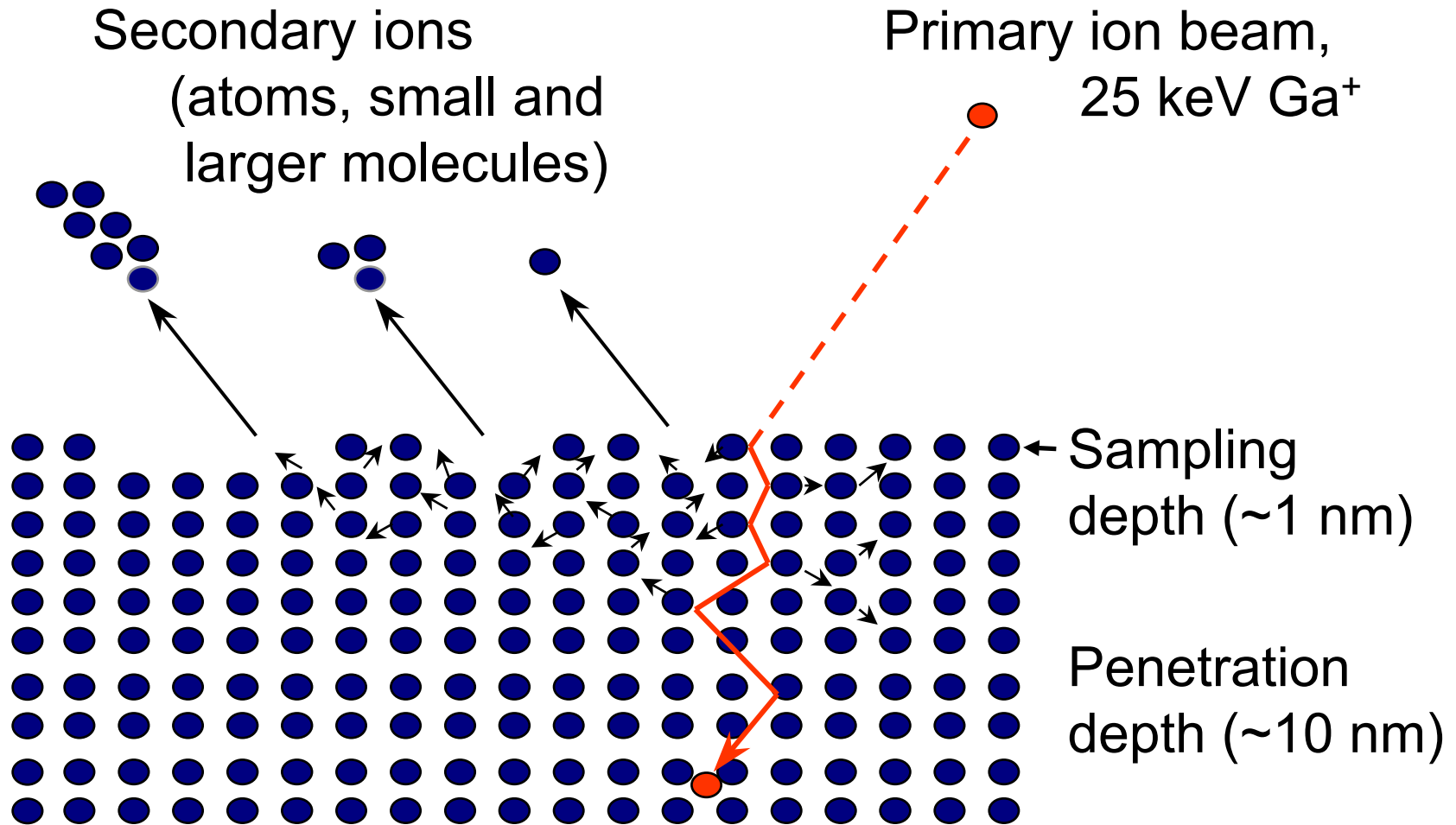
# TOF-SIMS

(time-of-flight secondary ion mass spectrometer)

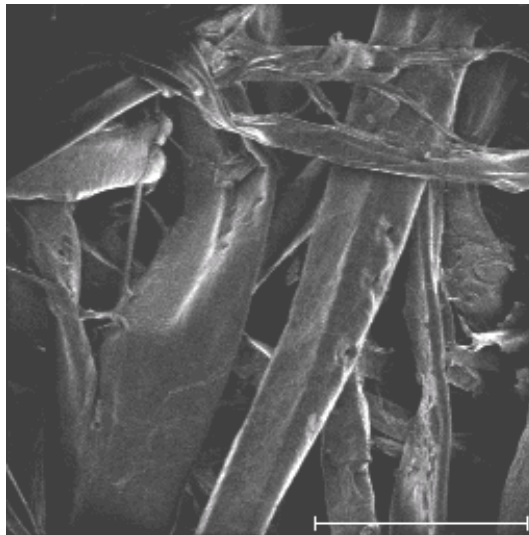
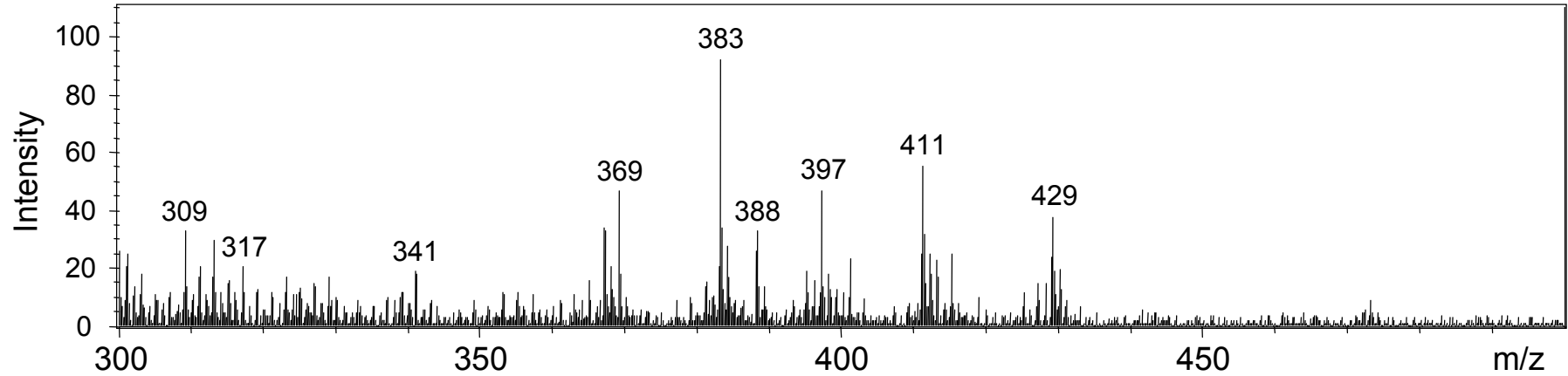


**PHI TRIFT II  
TOF-SIMS**

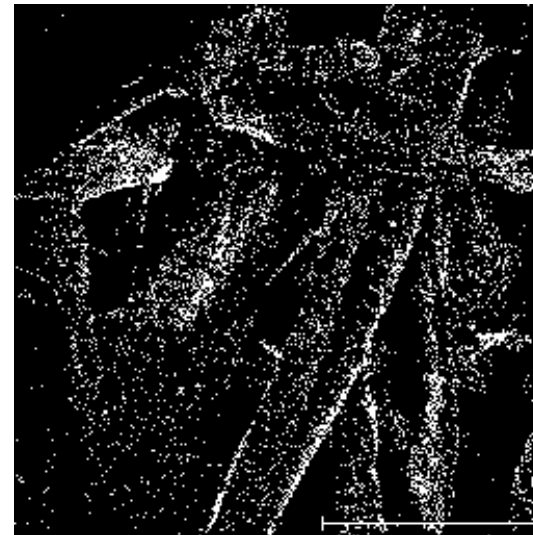
# Principle of secondary ion formation



# TOF-SIMS gives...

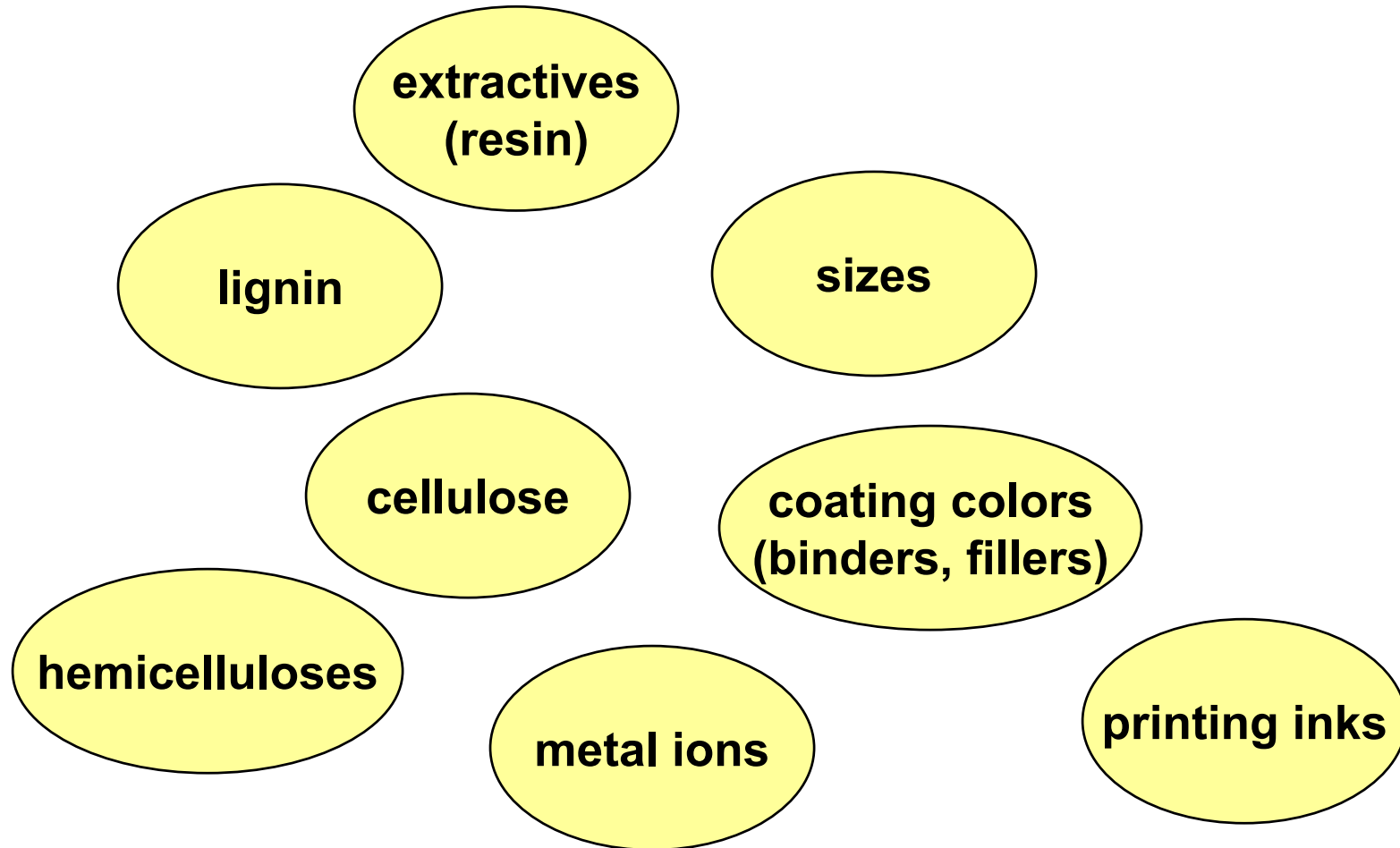


**Total ion image**



**Extractives**

# What can we see?



# TOF-SIMS

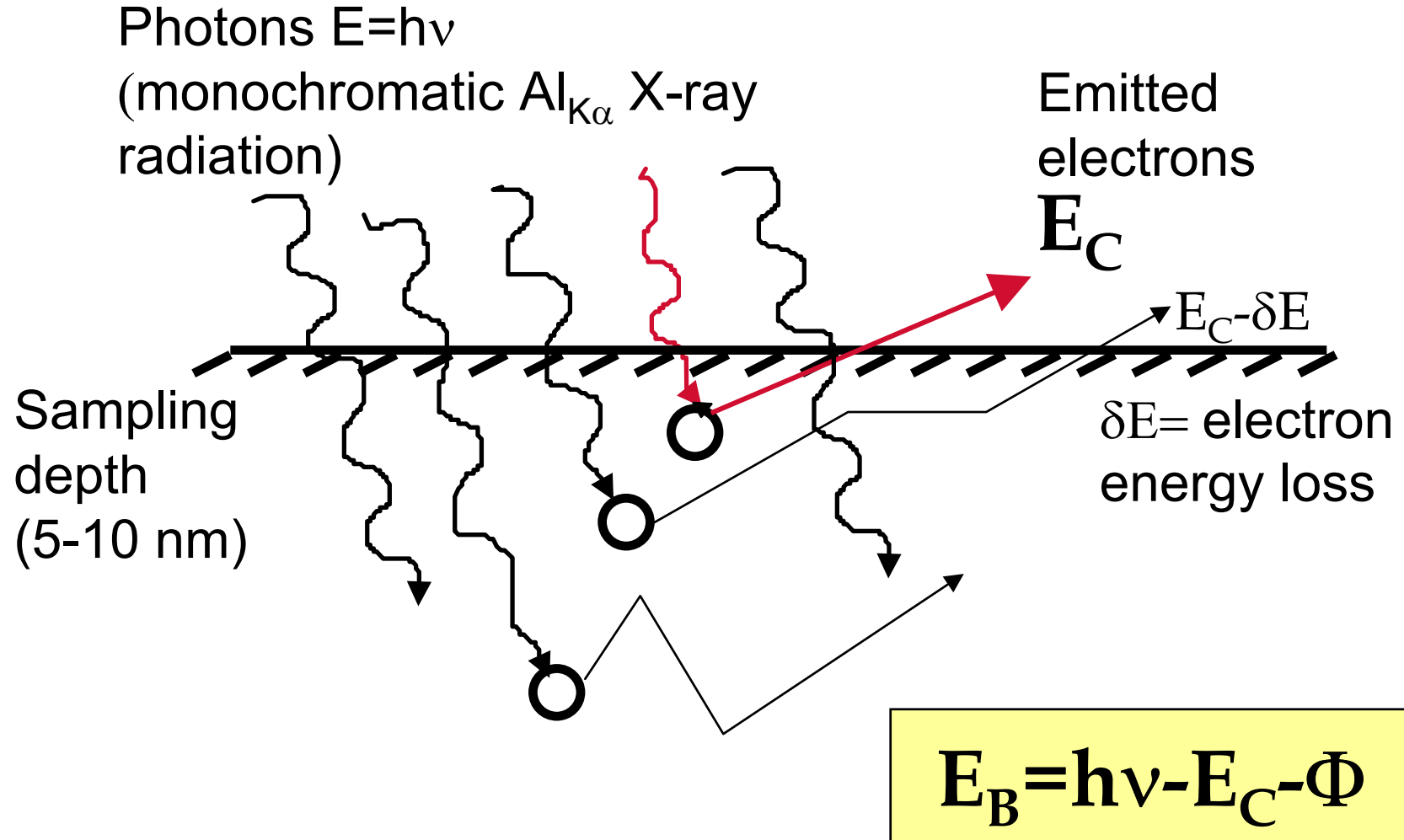
- + can analyze complex mixtures**
- + identification of several molecules simultaneously**
- + elemental and molecular imaging**
  
- identification demanding**
- not quantitative**
- sensitive to surface impurities**
- not suitable for all organic compounds**

# ESCA

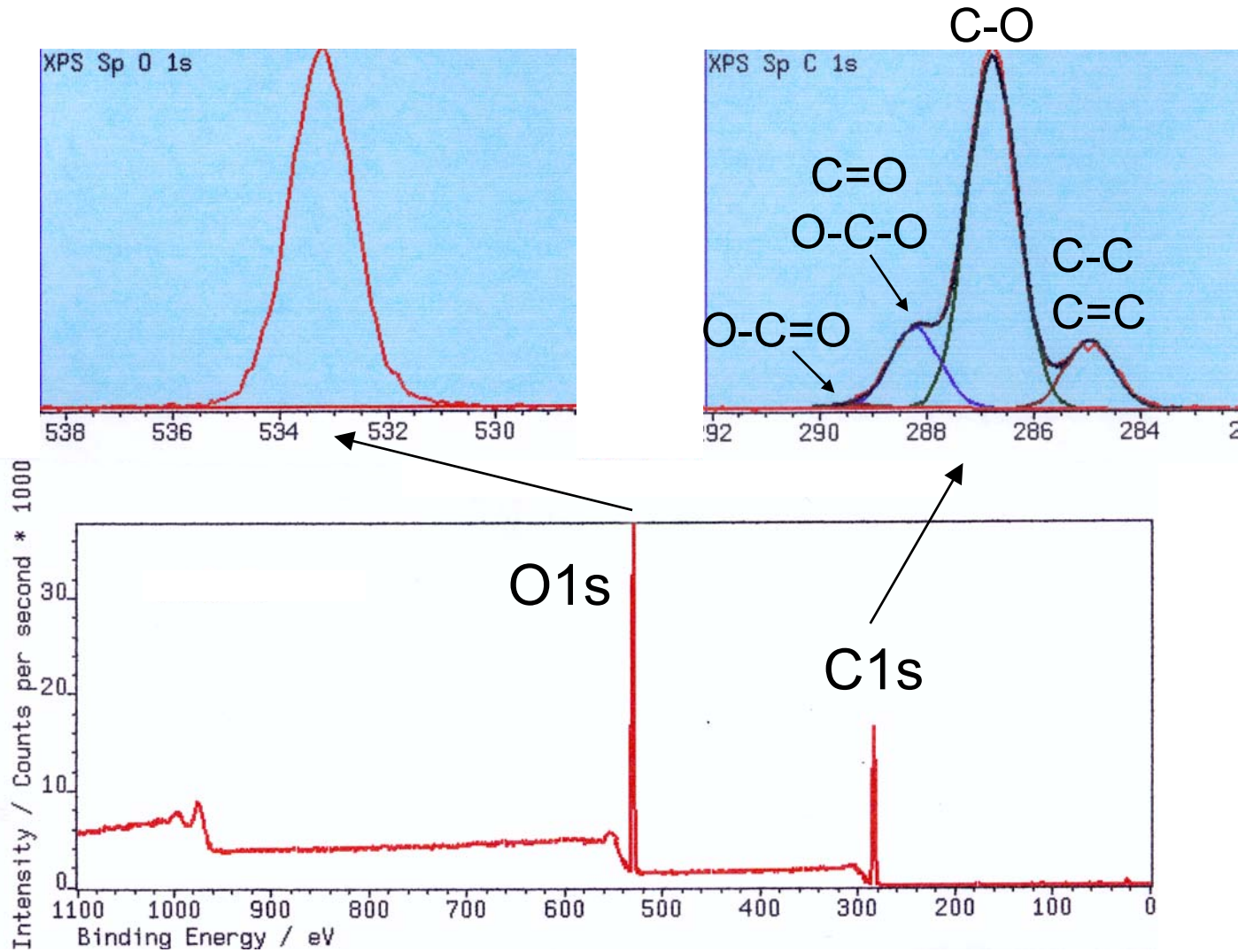


**Kratos  
Analytical  
AXIS 165**

# Principle of ESCA



# ESCA on pulp surface

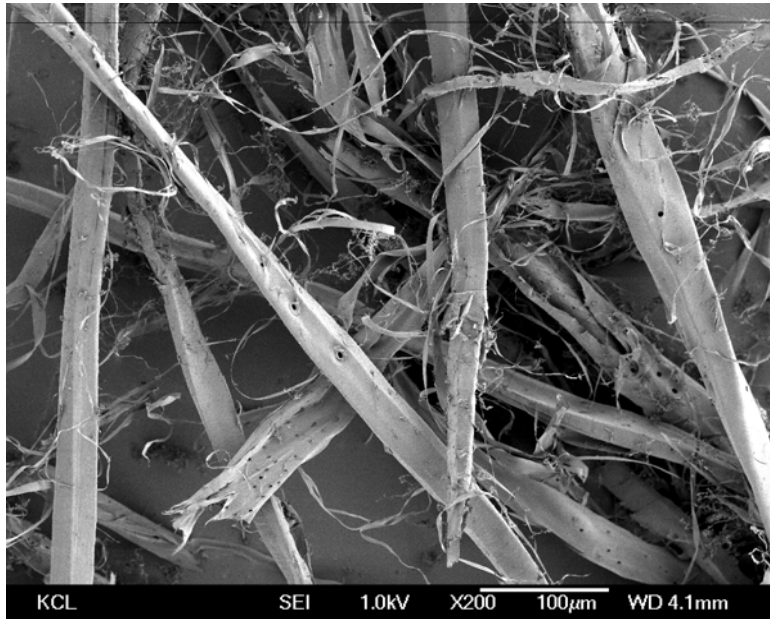


# ESCA

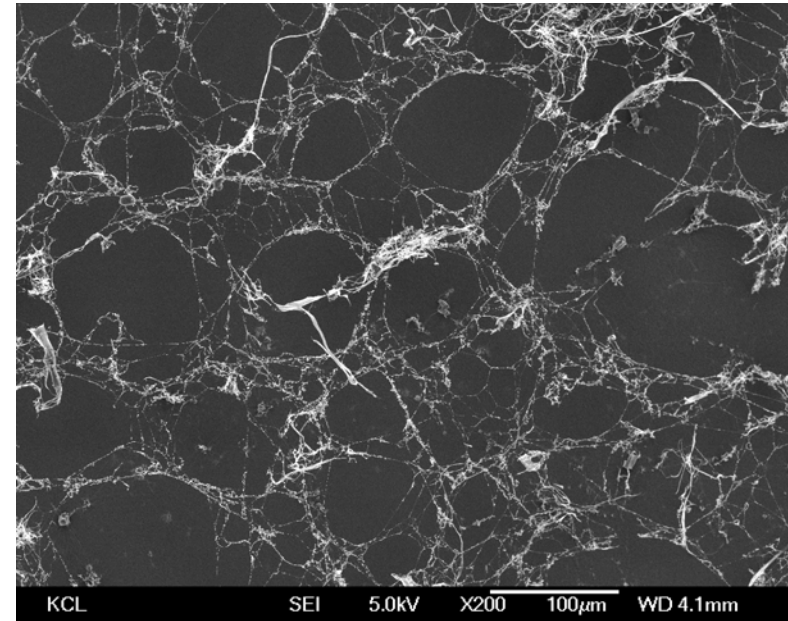
- + quantitative (coverage by extractives, lignin and polysaccharides)**
- reliability in determination of the coverage depends on:**
  - ✓ all extractives are removed in extraction**
  - ✓ no lignin is extracted**
  - ✓ no lignin exposed under extractives**
  - ✓ layers of lignin and extractives are thicker than the analysis depth**

# Examples

# TMP fibers and fiber surface material



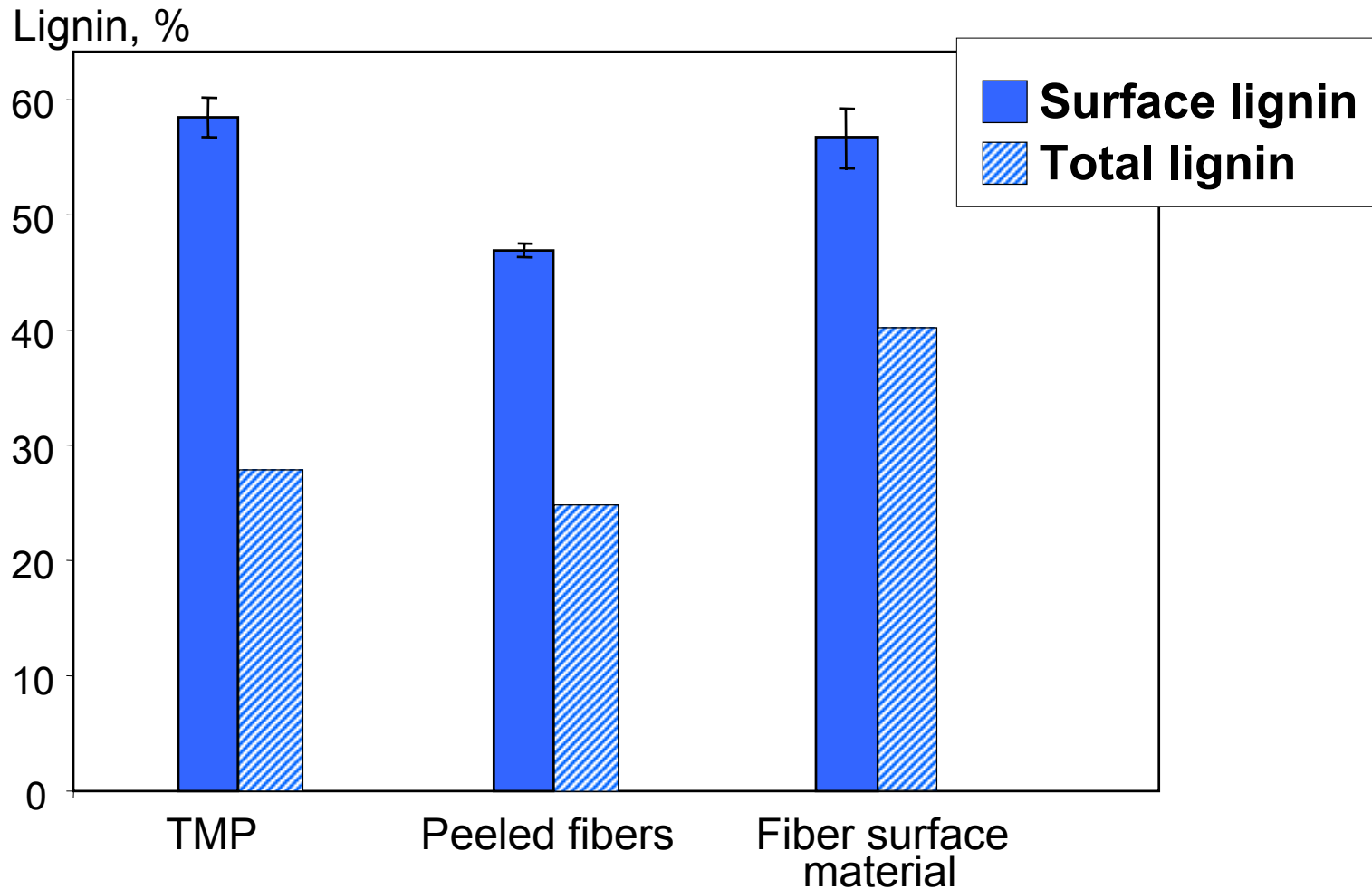
**TMP fibers**



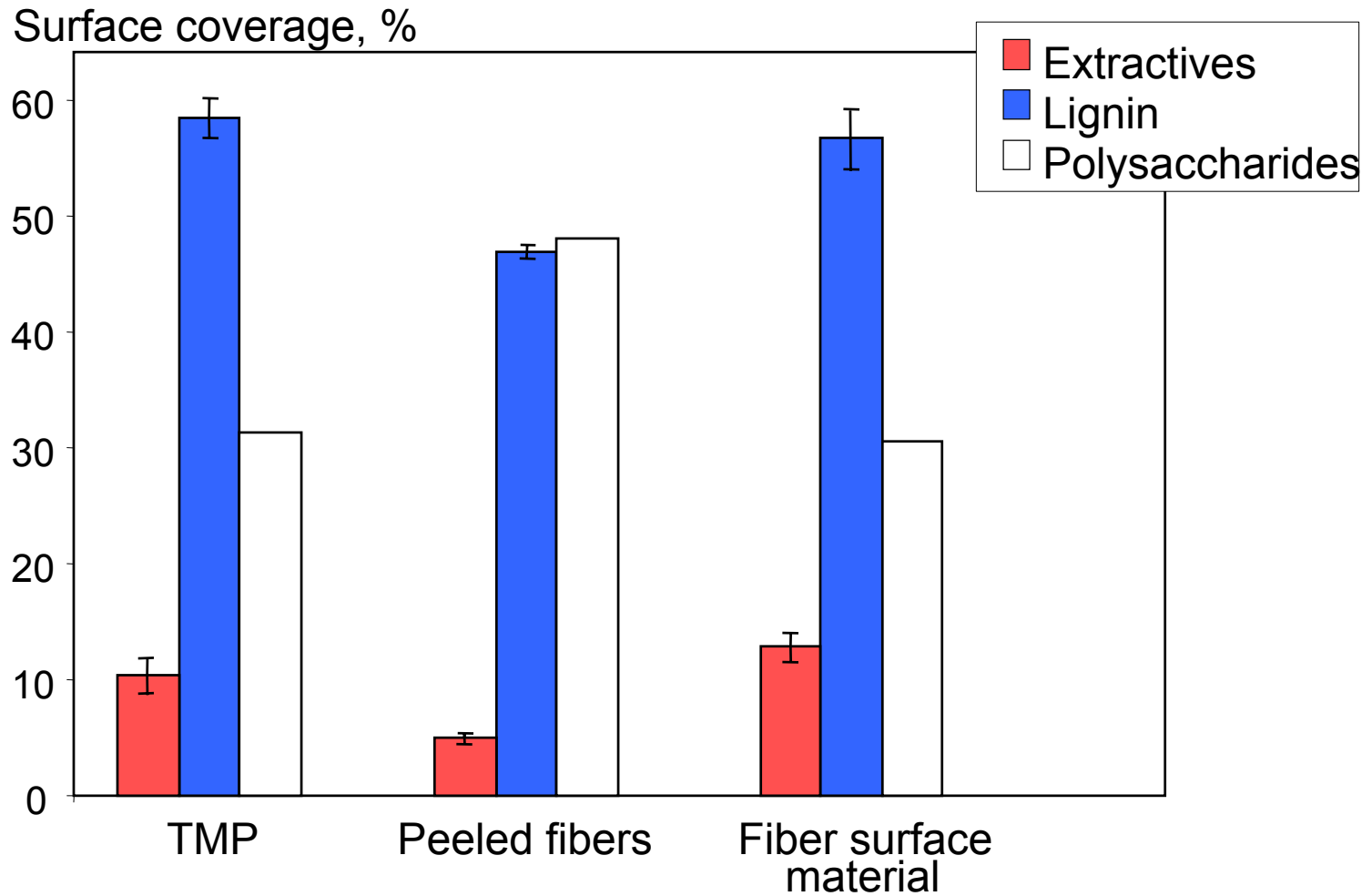
**Fiber surface  
material (fibrils)**

Image area 590x440 μm<sup>2</sup>

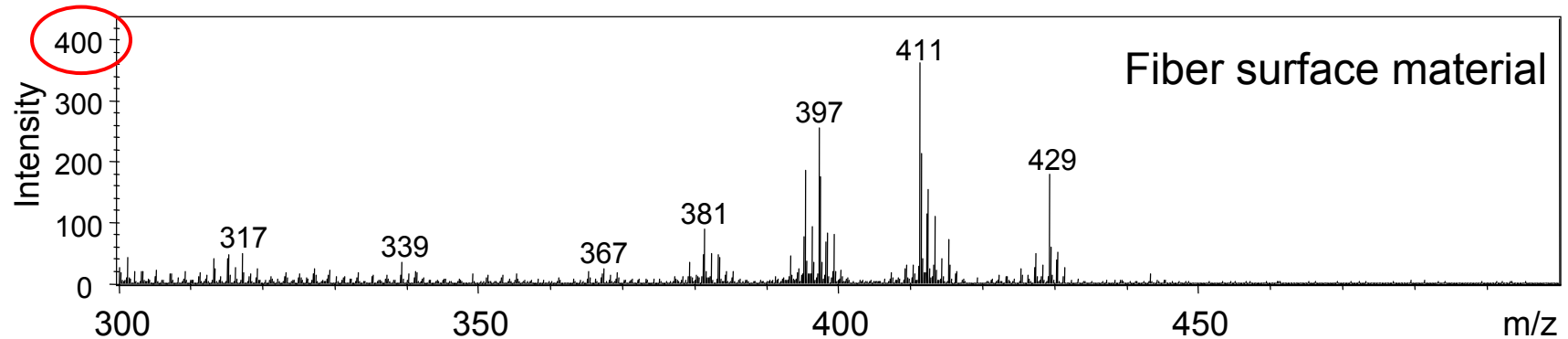
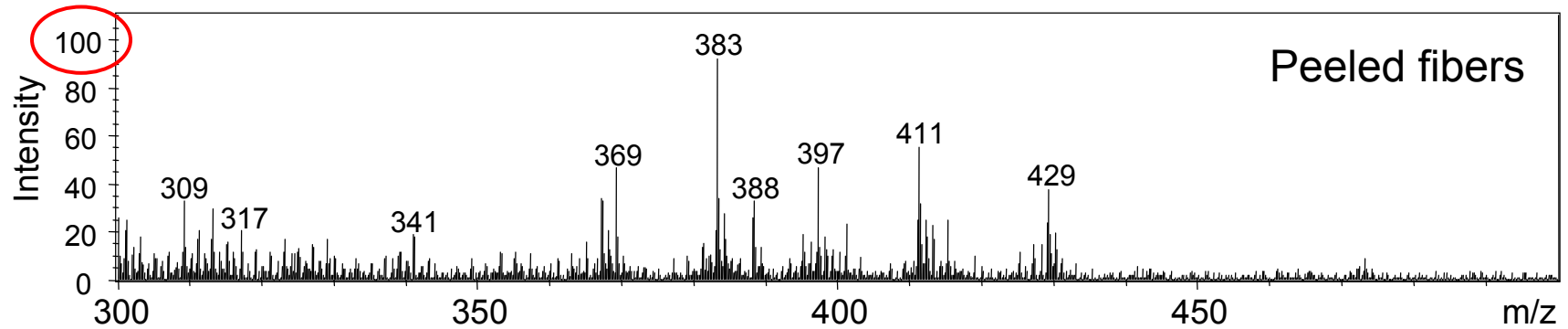
# Surface lignin and total lignin



# Surface chemical composition by ESCA

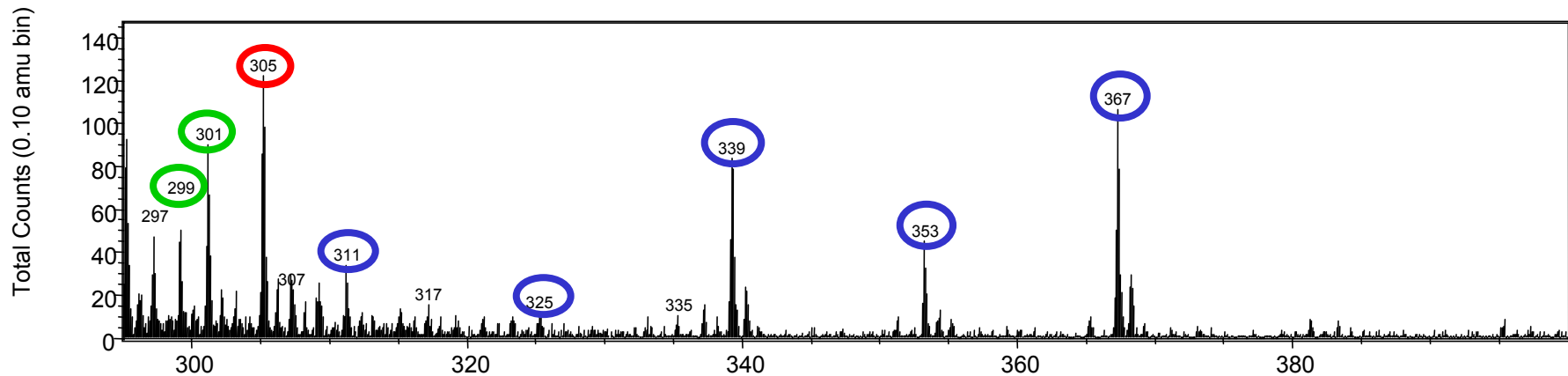
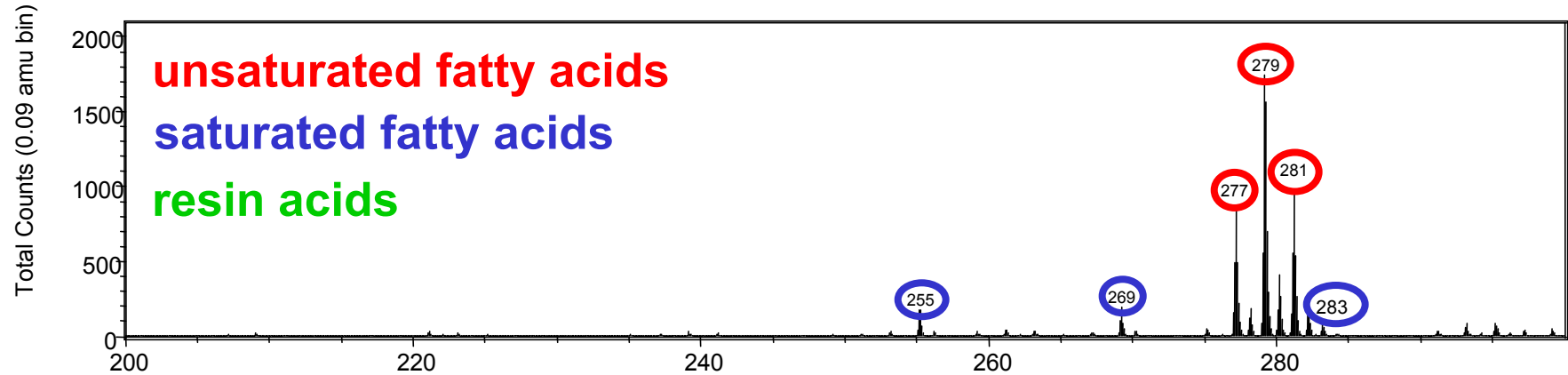


# Surface extractives composition by TOF-SIMS

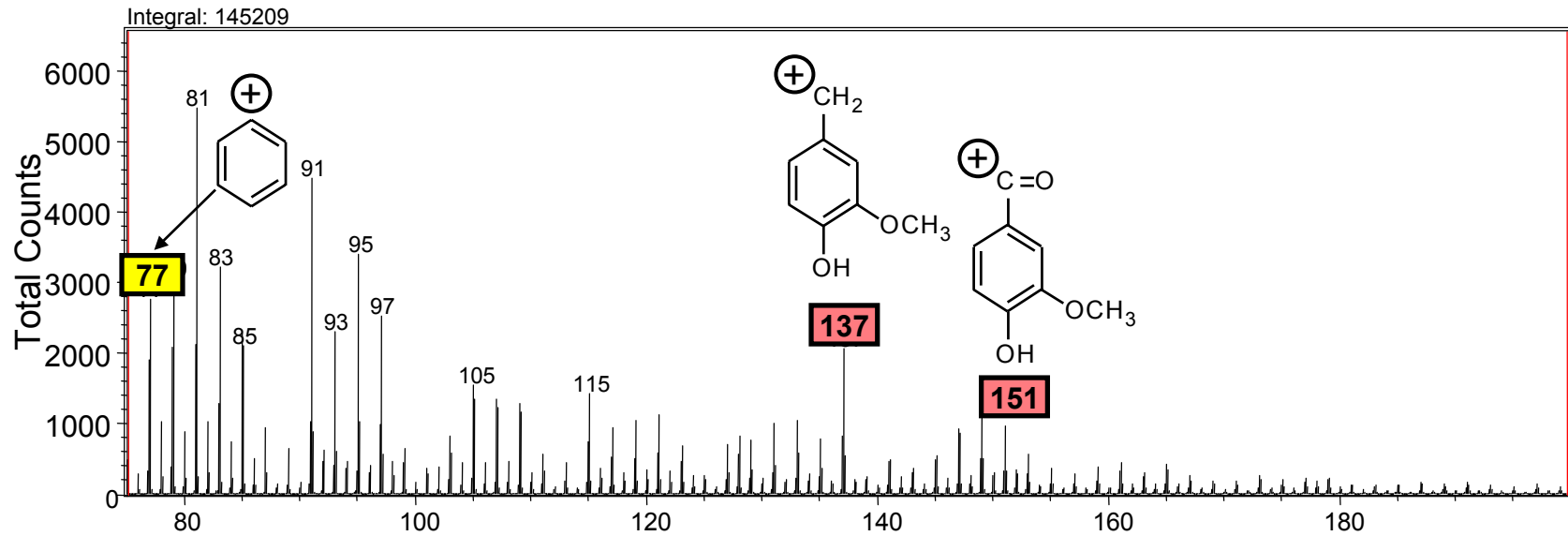


# Surface chemical analysis by TOF-SIMS

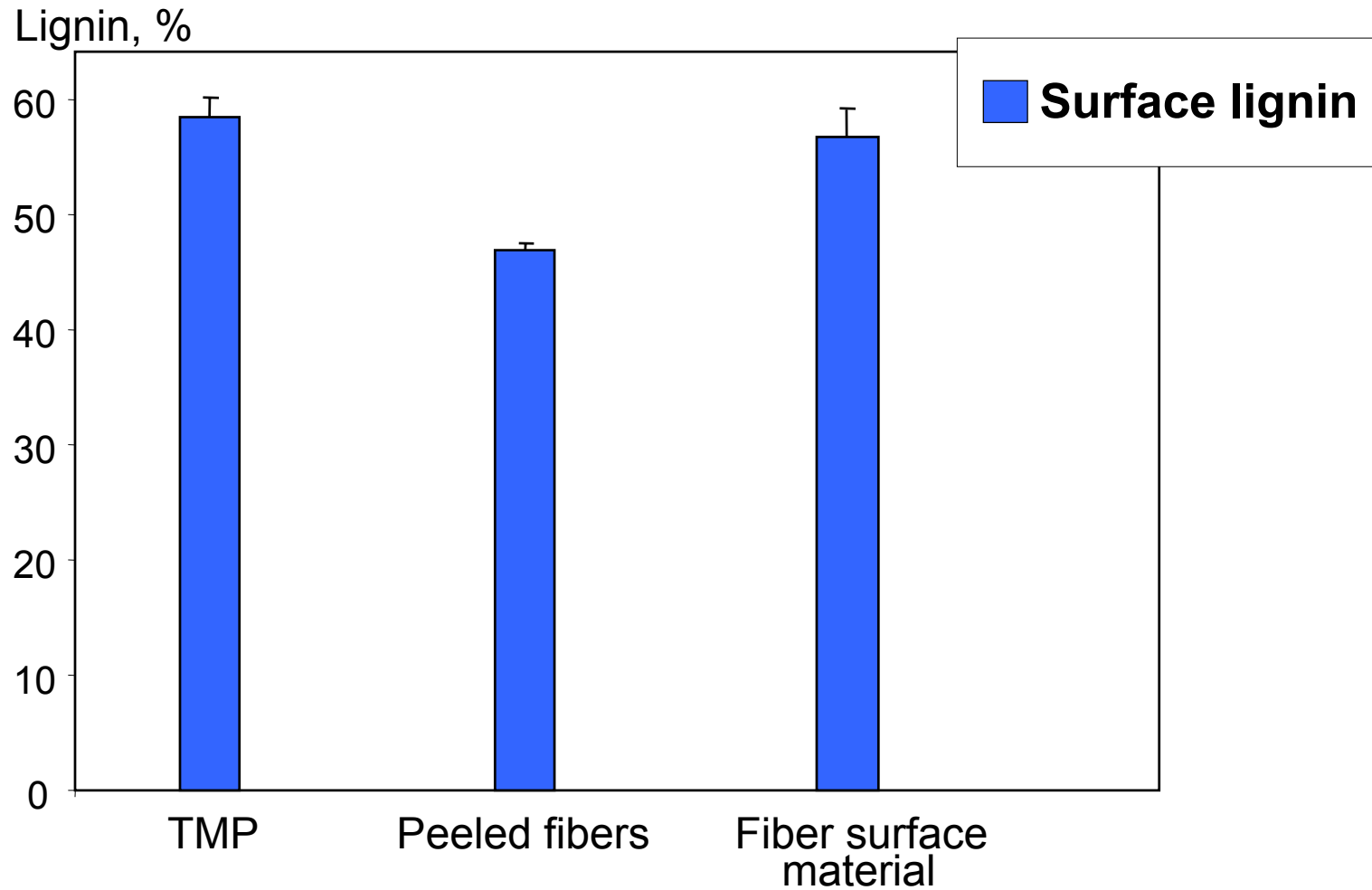
## - negative ion mode



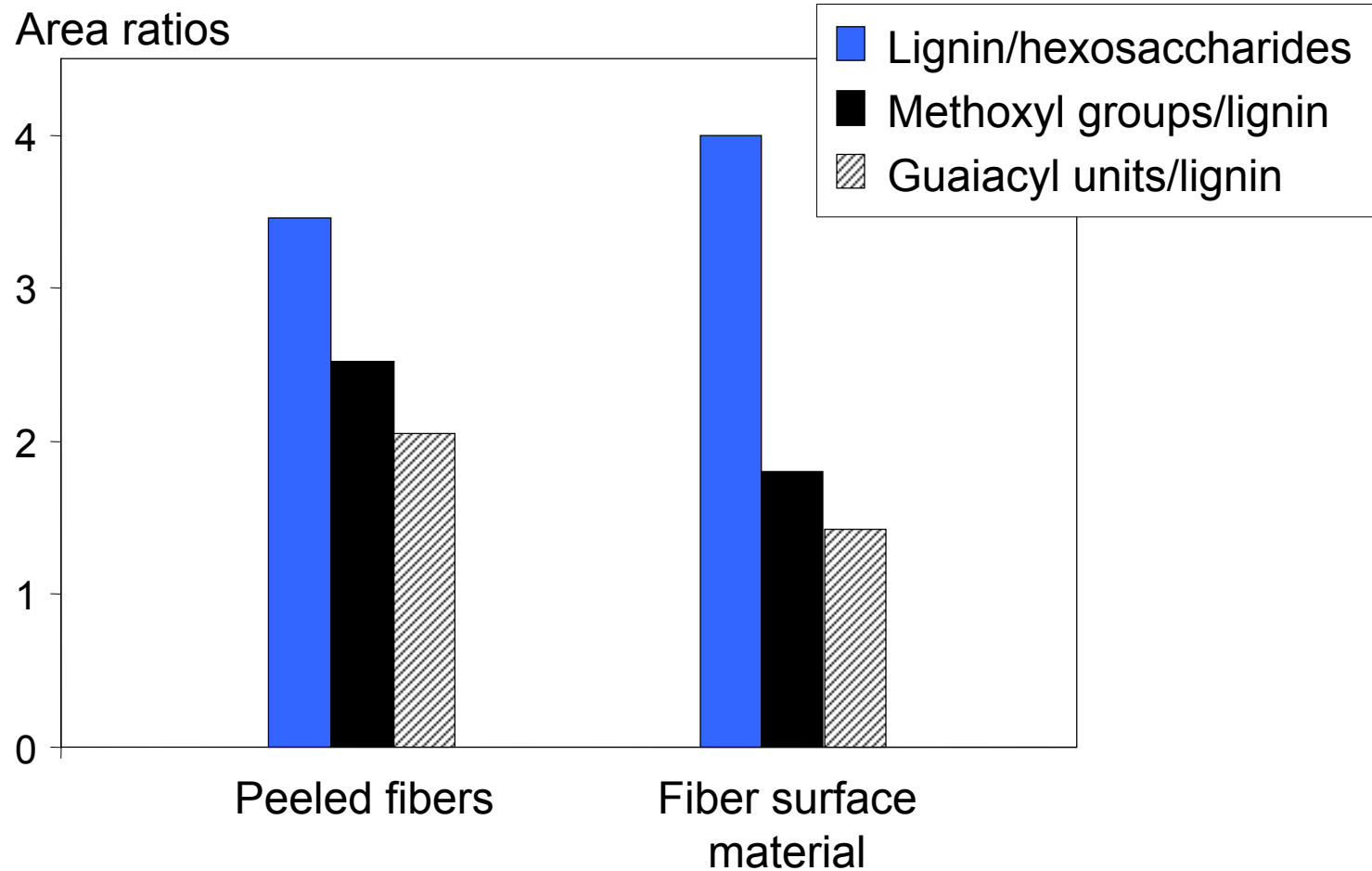
# Surface lignin structure by TOF-SIMS



# Surface lignin by ESCA

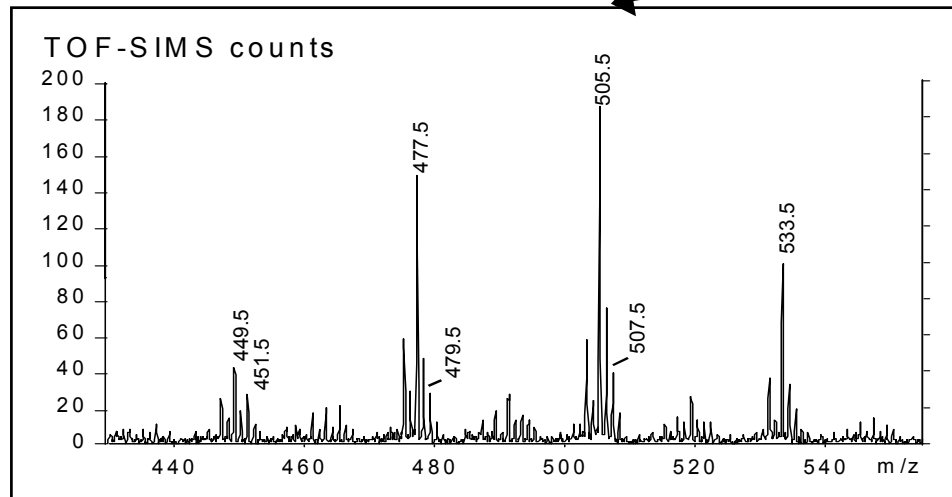
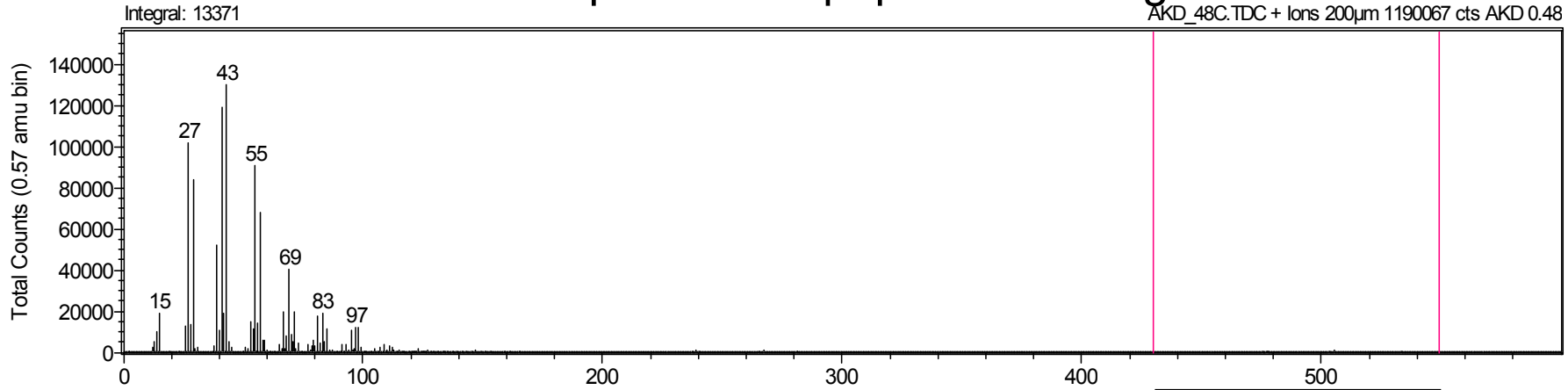


# Surface lignin structure by TOF-SIMS

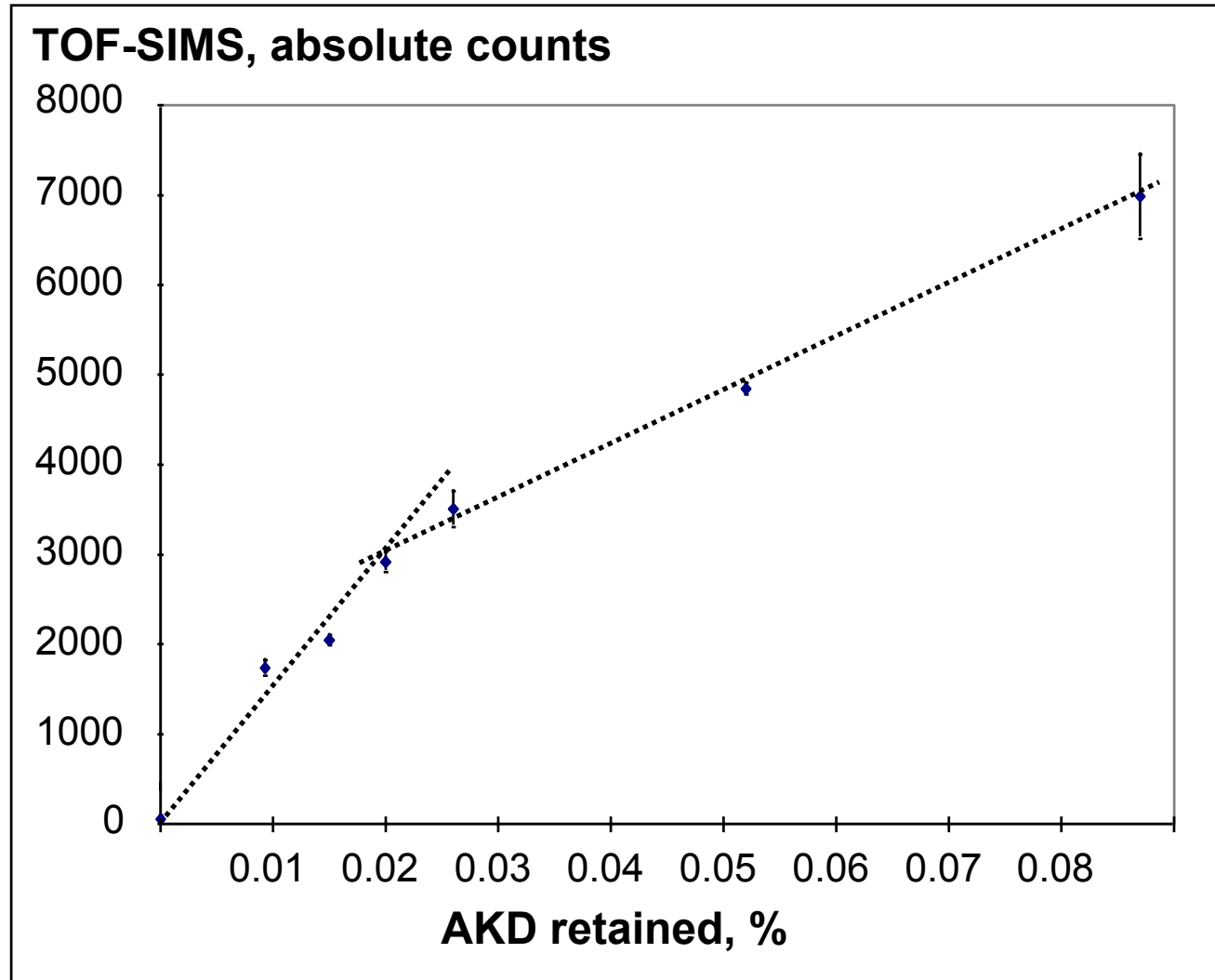


# AKD specific ions from 447.5 to 535.5 Da

Positive ion TOF-SIMS spectrum of paper containing AKD as internal size



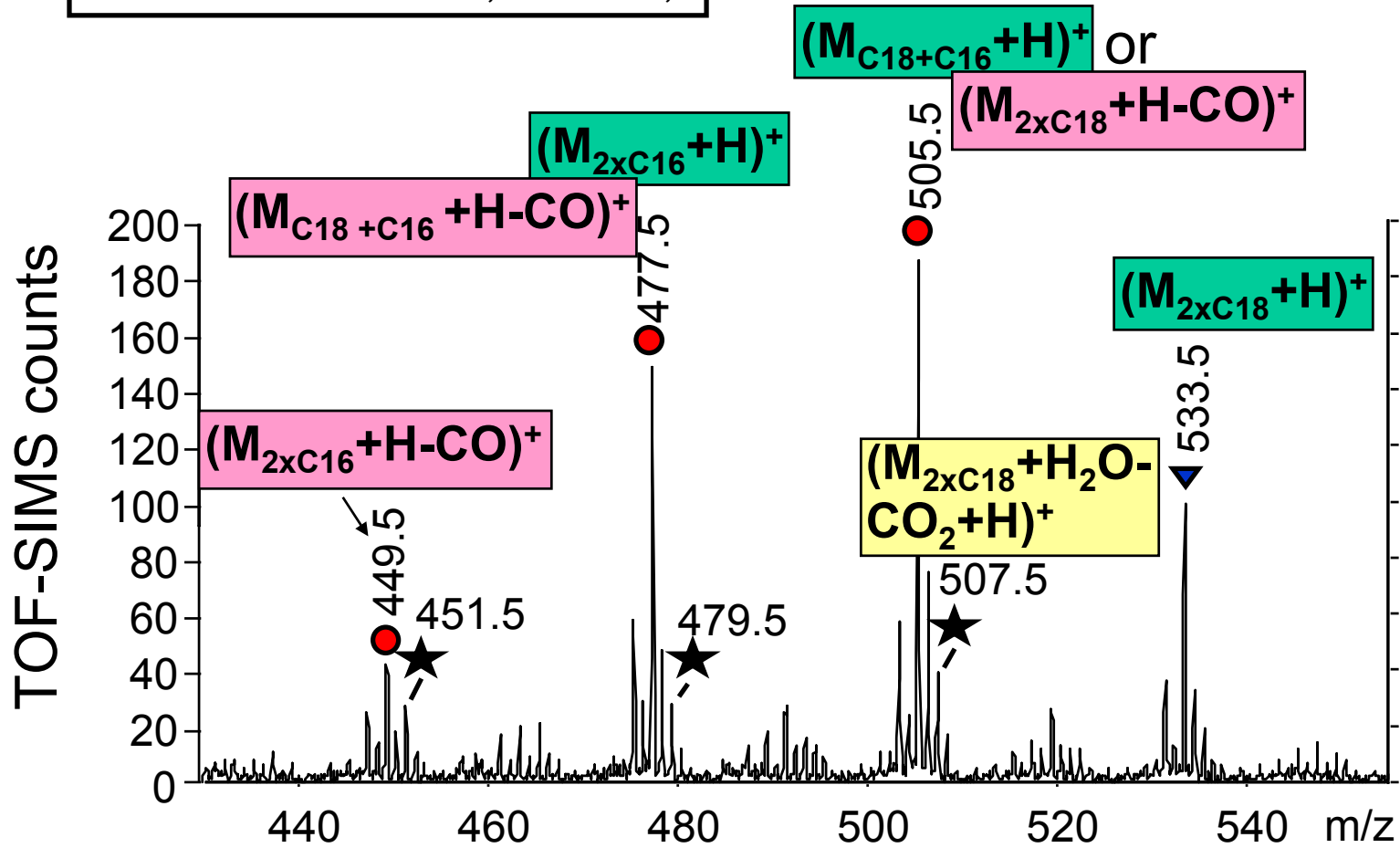
# AKD sized paper



# Different forms of AKD on paper surface

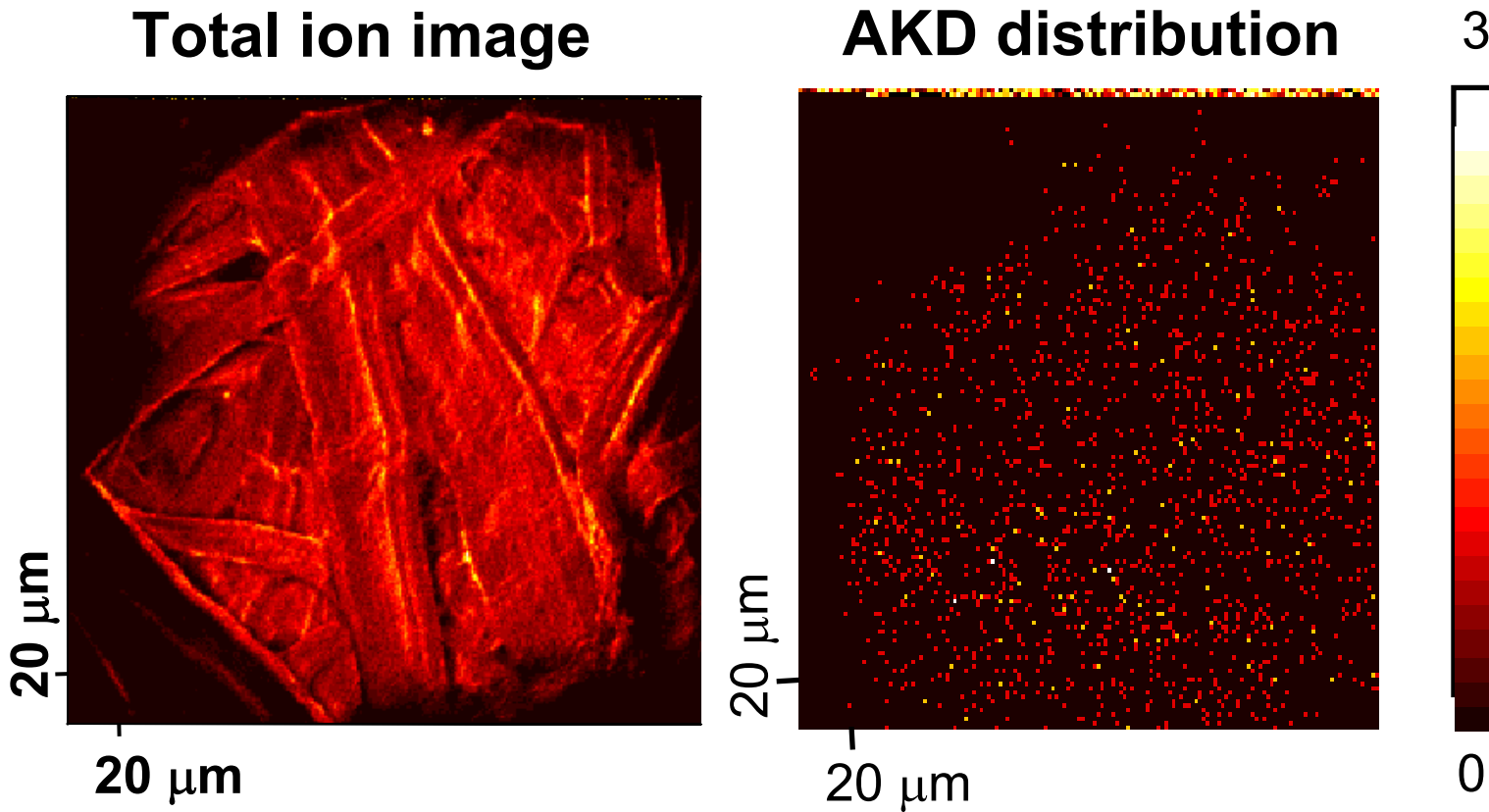
Stearic acid C18:0, Mw 284  
 Palmitic acid C16:0, Mw 256  
 AKD from two C18:0, Mw 532,5

▼ unreacted AKD  
 ● unreacted/bound AKD  
 ★ hydrolyzed AKD (ketone)



(according to Zimmerman et al 1995)

# AKD sized paper by imaging TOF-SIMS



# Summary

- **Advanced surface analytical instruments available**
  - ESCA, quantitative
  - TOF-SIMS, qualitative
- **Identification of surface molecules by TOF-SIMS**

